

8. Turn grill and work the short sides of the frame from the center outward. Press the fabric into the glue as you work. Leave the corners loose.

See photo # 8.



Photo # 8



9. Attach fabric at corners by folding material over itself and laying it flat against grill frame. Trim the excess with a utility knife or scissors. On plastic or metal frames, use MI-3035 adhesive to hold the corner tight. On Masonite, MDF, or wood frames, use one staple to secure corner.

See online video

See photo # 9.



Photo # 9



10. Trim off excess fabric using utility knife. You can use a straight edge to help guide the knife blade if needed. Use scissors to trim any extra fabric at the corners if needed. Be careful when trimming around corners, Velcro and grill pegs.

See photo # 10.



Photo # 10



11. Re-install grill logo badge in original location. Use MI-3035 adhesive or press fit into place following the original design. If using glue, place a piece of masking tape or a weight over the badge to hold in place while the adhesive cures. See online video

See photo # 11.



Photo # 11



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Parts Needed

- New speaker grill cloth
- MI-3035 adhesive (or similar)
- Utility knife
- Scissors
- Screwdriver, awl, pliers
- Staples & staple gun (optional)

Please read all instructions before starting repair.

1. Determine the type of grill frame you have. Common frame types are Masonite, MDF, wood, plastic and metal. Your frame may use Velcro or grill pegs to attach to the speaker cabinet.

See photo # 1.



Photo # 1



2. Remove grill logo badge, if applicable, using a small flat screwdriver or pliers. Designs vary, so be sure to carefully remove the badge so you can save it for later re-installation. Velcro and grill pegs can normally be left in place. [See online video](#)

See photo # 2.



Photo # 2



3. Peel or cut away all the old grill cloth. Some grills will have staples which will need to be removed one at a time around the perimeter of the frame. Use a small screwdriver or pliers to remove the staples.

See photo # 3.



Photo # 3



4. Once frame is clean, lay on fabric to determine size. Cut the new speaker grill fabric about 3" to 4" larger than the grill frame on all sides. This will give you plenty of material to work with so you can pull and stretch it nice and tight on all sides. [See online video](#)

See photo # 4.

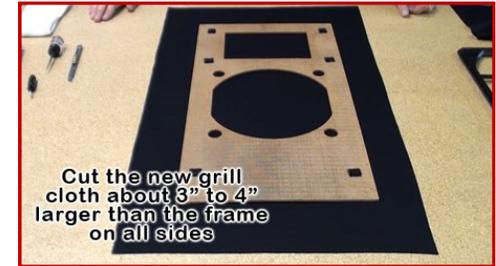


Photo # 4



5. Apply a 1/8" bead of MI-3035 adhesive around the edge of the grill frame as shown. Spread glue smooth with the tip of your finger or a small brush to provide an even layer of glue around the entire edge of frame. Allow glue to set up and become tacky to the touch. Usually about 5 minutes.

See photo # 5.



Photo # 5



6. Place grill (glue facing up) up in the center of new grill fabric. Starting on a long side, fold the new grill fabric over the frame and press fabric into the glue along the length of the frame. [See online video](#)

See photo # 6.

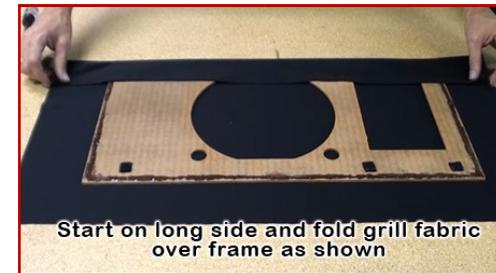


Photo # 6



7. Turn grill around to work on the opposite long side, and then pull the fabric tight starting in the center and working outward. Press fabric into the glue as you work.

See photo # 7.



Photo # 7

